

**Order It Now!
In ANSI Format**

Customer Ordering Information

Call **UNITED 800-421-3466 in CA or 800-486-3466 / FAX 800-486-3465**

UNITED DRILL BUSHINGS ARE PRODUCED TO ANSI and UNITED STANDARDS AND ARE SOLD BY DISTRIBUTORS THROUGHOUT THE WORLD!

The following chart explains the **ANSI Symbol System**, the internationally recognized ordering system, which is used throughout the *UNITED DRILL BUSHING catalog*.

<u>QTY & TYPE OF BUSHING</u>	<u>BODY DIAMETER (OD)</u>	<u>BODY LENGTH</u>	<u>INSIDE DIAMETER (ID)</u>
Specify TYPE by a letter below: P - Headless Press Fit H - Head Press Fit SF - Slip-Fixed Renewable SFX - Slip Fixed Renewable with Flat (See pages A6-A7) L - Headless Liner HL - Head Liner	Specify body diameter in multiples of 1/64 inch . For example: 1/2 inch body diameter = 32/64 = 32. EXAMPLE: Qty - P - 26 - 8 - 1/4 Type Bushing Headless Press Fit Body Diameter (OD) (in 64ths) Length (in 16ths) Inside Diameter Hole Size (ID) in Simple Fraction or Decimal (to four places) See Drill Sizes Charts for ranges.	Specify the effective or body length in multiples of 1/16 inch . For example: 5/8 inch length = 10/16 = 10. Example: 13/32 inch = 26/64 = 26 1/2 inch = 8/16 = 8	Specify by ID of Hole Size as: Decimal (to four decimal places) Letter Number Fraction

NOTE:

If you prefer, order by **QTY-TYPE- ID x - OD x - Len, distinguishing ID from OD.**

UNFINISHED OR UNGROUND BUSHINGS: All bushings with grinding stock on the body diameter will be designated by the letter **U**, meaning unground.
 Examples: **PU - LU - HU - HLU - SFU - PTEU - HTEU - LTEU - SFTEU.**

SPECIAL SIZES: In ordering special sizes, kindly add the suffix **SP** to your item description. Our friendly service personnel will quote price or delivery details on your request. Call or fax to numbers above.

REAMER BUSHINGS: Specify the hole size desired to a four place decimal—together with the words—**REAMER BUSHING**. Example: **SF 32-8 .2500 R**. The **SF** type will be furnished unless otherwise specified. We will stamp all reamer bushings with the letter **R** for identification. Please specify the exact size and tolerance required when ordering. In the event the tolerance is not given, we will use our normal reamer tolerances. **All reamer bushings are classed as Special.**

ULTRA III: For five times longer life, under unusually heavy duty use, you may wish this special alloy. Available in all types of bushings. Kindly add the suffix **UIII** to the item when ordering.

Welcome to UNITED!

NEW ACCOUNTS: To open an immediate account with **UNITED**, give us your Dunn & Bradstreet rating of HH-2 or better.

PRICING: Your requests for unusual quantities and discounts are welcome! As a result of our changing industry, all prices are subject to change without notice. However, we will do our utmost to advise you in advance.

SPECIAL TERMS: 1% Discount, if paid within 15 DAYS from the date of invoice. WE ACCEPT **AMERICAN EXPRESS, MASTERCARD** and **VISA CREDIT CARDS**. Include your signature, card number and expiration date in your order.

REGULAR TERMS: Net Payment is due within 30 DAYS from the date of invoice. Two percent monthly add-on thereafter.

SHIPMENTS: **UNITED** delivers anywhere in the continental U. S.A. or to your nearest U.S. Port, F.O.B. Please specify air shipment or premium transportation for standard drill jig bushings and tooling components. *All Parts are shipped at the most advantageous freight cost.*

RETURNS: Returns prepaid within one month after shipment are subject to approval and the following conditions:

1. All returned material must be accompanied by a **UNITED Return Authorization Number**. Ask your **UNITED** service person for authorization. When requesting authorization, please supply the **UNITED** invoice, your order number, and the reason for the return.
2. Approved returns for credit will be valued at purchase price or current price, whichever is lower. Material returned must be in like-new re-saleable condition and will be subject to 100% inspection. Transportation to **UNITED** must be prepaid.
3. **MATERIAL SHIPPED BY UNITED IN ERROR IS RETURNABLE WITHOUT CHARGE. Please call UNITED for a Return Authorization Number prior to your return shipping.**
4. Returns are limited to stocked products and will be subject to inventory conditions and a handling charge of 25% or \$25.00, whichever is greater. All items returned without Prior Approval and without a Return Authorization Number will be returned to the sender at the sender's cost.

NON-RETURNABLE ITEMS: Special, Carbide, Template, Circuit Board, Extended Range Bushings, Bushing Tips and Bushing Accessories, Chuck Jaws, Step Blocks, Step Clamps, Clamping Kits, Gauges, Hoist Rings, Air Feed Tooling, Special Parts, and items catalogued as: **Manufactured From Semi-Finished.**

CANCELLATION CHARGES: All cancellations are subject to cancellation charges per order plus material, labor, and factory overhead costs. We will charge for excess inventory and specials.

EMAIL: united@ucc-udb.com

INTERNET: www.ucc-udb.com

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NAICS No.s: 33212, 33251, 33351, 42112, 42183, 54133, 326199, 332721, 332722, 333512, 333513, 333514, 333518, 333999, 334519.

